

No:	SB 152-15	Issue:	1
Date:	11/12/2015	Sheet:	Page 1 of 2

SUBJECT: Elite 2 Cab Beacon Ground Connection Improvement

It has come to Dennis Eagle's attention that on certain Elite 2 cabs the ground connection mounted to the cab beacon motor can suffer with a bad connection due to the ground bolt position.

It is recommended that beacon ground connections are checked and moved if necessary, instructions below explain how to check and improve if necessary.

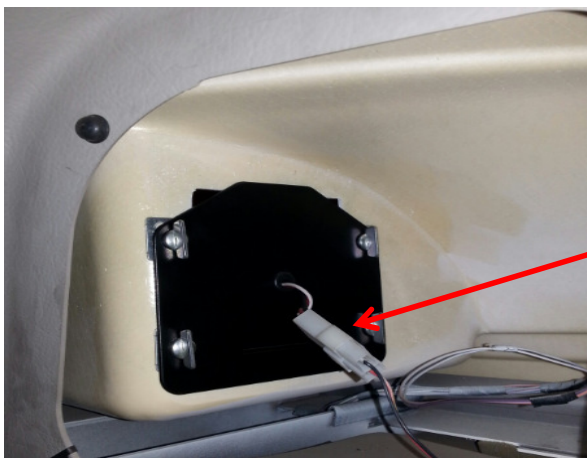
1. Remove the access plate to the cab beacon motor as in Fig 1.

Fig1.



2. Remove the two pin plug as in Fig 2. connecting the beacon motor to the cab roof loom and remove the motor assembly.

Fig 2.



Two pin plug

No:	SB 152-15	Issue:	1
Date:	11/12/2015	Sheet:	Page 2 of 2

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3. If the ground ring terminal is mounted to the beacon motor as shown in Fig 3 & 4. below re-position as shown in instruction number 4.

Fig 3.

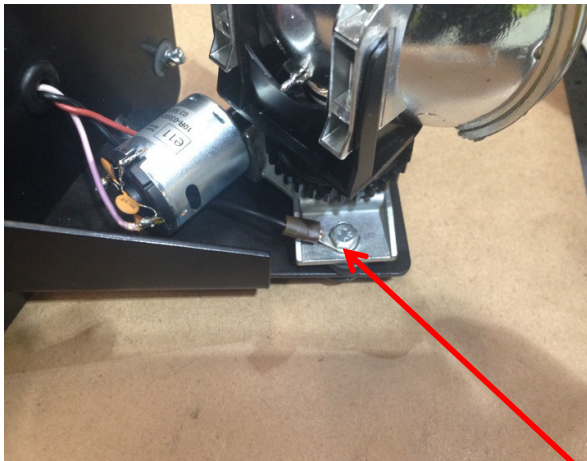
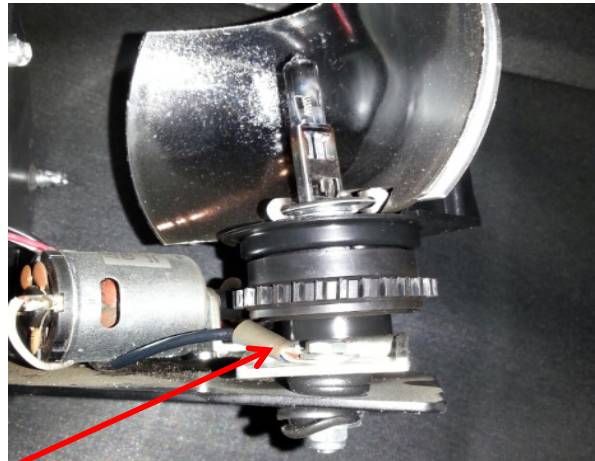


Fig 4.

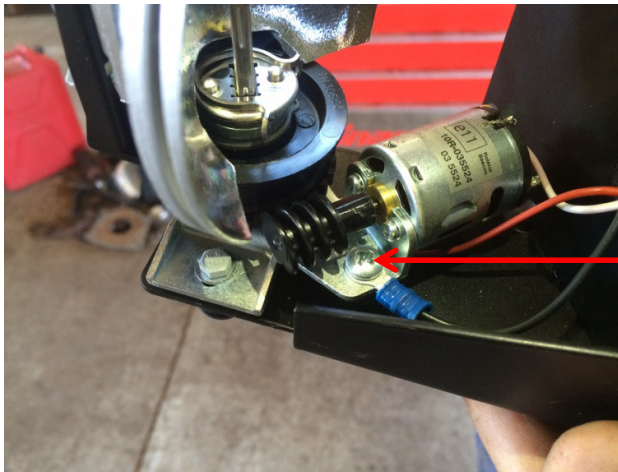


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This ground terminal is bolted to the rubber mount point, it can lead to a poor ground connection as the beacon flexes/vibrates.

4. Re-position the terminal to the point shown in Fig 5. below using a short self-tapping screw to ensure the screw does not foul on the beacon mounting bracket.

Fig 5.



New ground point on beacon motor